

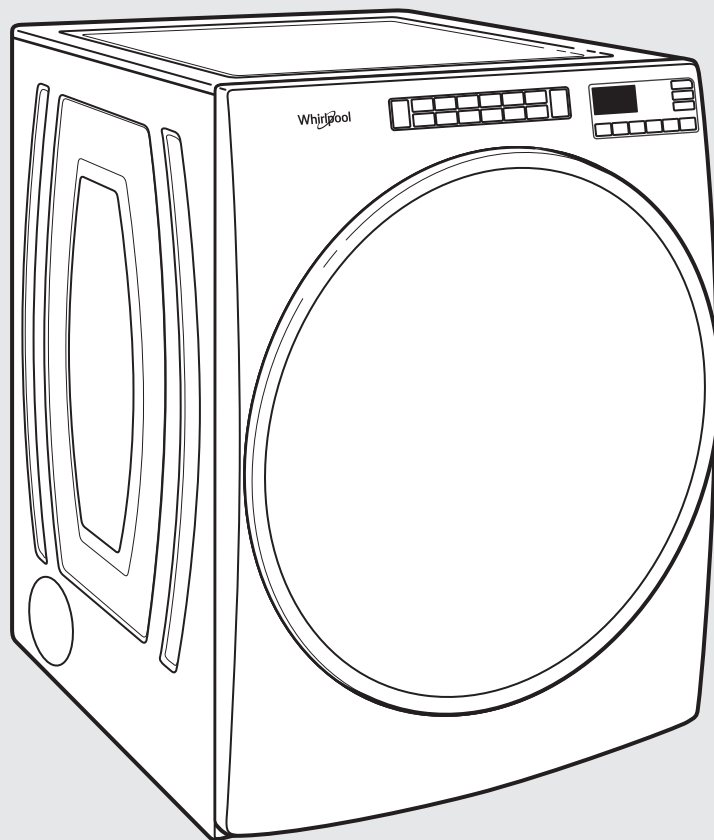


Use and Care Guide 使用保養指南

Electronic/Electric & Gas Dryer 電子式/電力和瓦斯型乾衣機

Model number: 8TWED5620HW/8TWGD5620HW/8TWGD6622HW/8TWGD8620HW

適用型號 : 8TWED5620HW/8TWGD5620HW/8TWGD6622HW/8TWGD8620HW



If you have any problems or questions, visit us at www.whirlpool.com.
若您有任何疑問或問題，請造訪網站：www.whirlpool.com.tw。

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Taiwan Whirlpool Corporation
 Customer Service phone number : 0800 258 558
 Service Email box : service_tw@whirlpool.com
 Official Website : www.whirlpool.com.tw

PRODUCT SPECIFICATIONS

Model Number	8TWED5620HW	8TWGD5620HW	8TWGD6622HW	8TWGD8620HW
Product Name	Electric Dryer	Gas Dryer	Gas Dryer	Gas Dryer
Rated Voltage	240 V	120 V	120 V	120 V
Rated Frequency	60 Hz	60 Hz	60 Hz	60 Hz
Rated Current	24 A	6 A	6 A	6 A
Dry Linen Capacity	15 kg	16 kg	16 kg	16 kg
Rated Capacity	7.4 kg	7.4 kg	7.4 kg	7.4 kg
Weight	69 kg	69 kg	69 kg	69 kg
Dimension	968 x 686 x 787 mm	968 x 686 x 787 mm	968 x 686 x 787 mm	968 x 686 x 787 mm

For RoHs information, please visit official website.
www.whirlpool.com.tw

These units are sold in multiple regions with different requirements for measuring capacity.

Dry Linen Capacity: A weight measure in load size that reflects the volumetric size of the dryer drum.

Rated Capacity: The Rated Capacity for these models is 7.4 kg. This represents the maximum capacity of dry linens and textiles which the manufacturer declares can be treated in a specific cycle.

DRYER SAFETY

Your safety and the safety of others are very important.

We have provided many important safety messages in this manual and on your appliance. Always read and obey all safety messages.



This is the safety alert symbol.

This symbol alerts you to potential hazards that can kill or hurt you and others.

All safety messages will follow the safety alert symbol and either the word “DANGER” or “WARNING.”

These words mean:

⚠ DANGER

You can be killed or seriously injured if you don't immediately follow instructions.

⚠ WARNING

You can be killed or seriously injured if you don't follow instructions.

All safety messages will tell you what the potential hazard is, tell you how to reduce the chance of injury, and tell you what can happen if the instructions are not followed.



WARNING - “Risk of Fire”

- Clothes dryer installation must be performed by a qualified installer.
- Install the clothes dryer according to the manufacturer's instructions and local codes.
- Do not install a clothes dryer with flexible plastic venting materials or flexible metal (foil type) duct. If flexible metal duct is installed, it must be of a specific type identified by the appliance manufacturer as suitable for use with clothes dryers. Flexible venting materials are known to collapse, be easily crushed, and trap lint. These conditions will obstruct clothes dryer airflow and increase the risk of fire.
- To reduce the risk of severe injury or death, follow all installation instructions.
- Save these instructions.

IMPORTANT SAFETY INSTRUCTIONS

When discarding or storing your old clothes dryer, remove the door.

SAVE THESE INSTRUCTIONS

DRYER SAFETY

IMPORTANT SAFETY INSTRUCTIONS

WARNING: To reduce the risk of fire, electric shock, or injury to persons when using the dryer, follow basic precautions, including the following:

- Read all instructions before using the dryer.
- Do not place items exposed to cooking oils in your dryer. Items contaminated with cooking oils may contribute to a chemical reaction that could cause a load to catch fire.
- To reduce the risk of fire due to contaminated loads, the final part of a tumble dryer cycle occurs without heat (cool down period). Avoid stopping a tumble dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.
- Do not dry articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline, dry-cleaning solvents, or other flammable or explosive substances as they give off vapors that could ignite or explode.
- Do not allow children to play on or in the dryer. Close supervision of children is necessary when the dryer is used near children.
- Before the dryer is removed from service or discarded, remove the door to the drying compartment.
- Do not reach into the dryer if the drum is moving.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- That adequate ventilation has to be provided to avoid the back flow of gasses into the room from appliances burning other fuels, including open fires.
- Do not dry unwashed items in the tumble dryer.
- Items that have been soiled with substances such as cooking oil, acetone, alcohol, petrol, kerosene, spot removers, turpentine, waxes and wax removers should be washed in hot water with an extra amount of detergent before being dried in the tumble dryer.
- Remove all objects from pockets such as lighters and matches.
- That exhaust air must not be discharged into a flue which used for exhausting fumes from appliances burning gas other fuel.
- That the appliance must not be installed behind a lockable door, a sliding door or a door with a hinge on the opposite side to that of the tumble dryer, in such a way that a full opening of the tumble dryer door is restricted.
- If the power supply cord damaged, it must be replaced by manufacturer or its service agent or similarly qualified person in order to avoid a hazard.
- Do not install or store the dryer where it will be exposed to the weather.
- Do not tamper with controls.
- Do not repair or replace any part of the dryer or attempt any servicing unless specifically recommended in this Use and Care Guide or in published user-repair instructions that you understand and have the skills to carry out.
- Do not use fabric softeners or products to eliminate static unless recommended by the manufacturer of the fabric softener or product.
- Items such as foam rubber (latex foam), shower caps, waterproof textiles, rubber backed articles and clothes or pillows fitted with foam rubber pads should not be dried in the tumble dryer.
- Clean lint screen before or after each load.
- Keep area around the exhaust opening and adjacent surrounding areas free from the accumulation of lint, dust, and dirt.
- The interior of the dryer and exhaust vent should be cleaned periodically by qualified service personnel.
- See "Electrical Requirements" located in the installation instructions for grounding instructions.



-This is the "Read the instructions" symbol.

SAVE THESE INSTRUCTIONS

DRYER SAFETY

WARNING:

FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury, death, or property damage.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- **WHAT TO DO IF YOU SMELL GAS:**
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Clear the room, building, or area of all occupants.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency, or the gas supplier.

WARNING: Gas leaks cannot always be detected by smell.

Gas suppliers recommend that you use a gas detector approved by UL or CSA.

For more information, contact your gas supplier.

If a gas leak is detected, follow the "What to do if you smell gas" instructions.

ACCESSORIES

INSTALLATION & MAINTENANCE ACCESSORIES

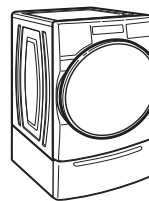
FACTORY CERTIFIED PARTS – these three words represent quality parts and accessories designed specifically for your appliance.

Time tested engineering that meets our strict quality specifications.

FACTORY CERTIFIED PARTS

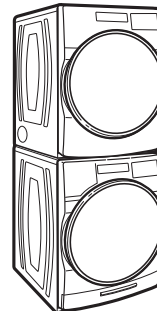
Accessories designed for your appliance:

Customize your new washer and dryer with the following genuine Whirlpool accessories. For more information on options and ordering, call **0800-258-558** or visit us at: www.whirlpool.com.tw.



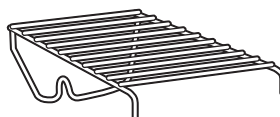
15" Pedestal

Color-matched pedestals raise the washer and dryer to a more comfortable working height. The large drawer provides convenient storage.



Stack Kit

If space is at a premium, the stack kit allows the dryer to be installed on top of the washer.



Drying Rack

The Drying Rack provides a stationary drying surface for items such as sweaters and tennis shoes. See the "Additional features" section for more information.

CHECK YOUR VENT SYSTEM FOR GOOD AIRFLOW

⚠ WARNING



Fire Hazard

Use a heavy metal vent.

Do not use a plastic vent.

Do not use a metal foil vent.

Failure to follow these instructions can result in death or fire.

Good airflow

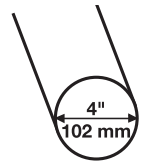
Along with heat, dryers require good airflow to efficiently dry laundry. Proper venting will reduce your drying times and improve your energy savings. See the Installation Instructions.

The venting system attached to the dryer plays a big role in good airflow. Blocked or crushed vents as well as improper venting installation will reduce airflow and dryer performance.

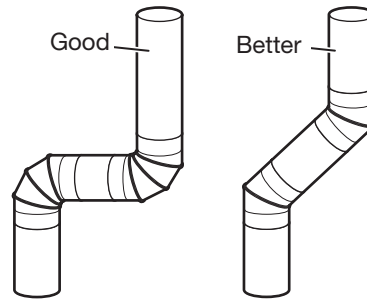
Service calls caused by improper venting are not covered by the warranty and will be paid by the customer, regardless of who installed the dryer. To clean or repair venting, contact a venting specialist.

Maintaining good airflow

- Cleaning your lint screen before each load.
- Replace plastic or foil vent material with 4" (102 mm) diameter heavy, rigid vent material.



- Use the shortest length of vent possible.
- Use no more than four 90° elbows in a vent system; each bend and curve reduces airflow.



- Remove lint and debris from the exhaust hood.
- Remove lint from the entire length of the vent system at least every 2 years. When cleaning is complete, be sure to follow the Installation Instructions supplied with your dryer for final product check.
- Clear away items from the front of the dryer.

EcoBoost option

The EcoBoost option will default on only for the Regular/Normal cycle and is only available on that cycle.

This option allows you to increase your energy savings by using a slightly lower heat level. The EcoBoost option will increase drying times by approximately 40 minutes, which will be reflected on the LED Display. If optimal time is desired, touch ECOBOOST to turn off this option.

Use automatic cycles for better fabric care and energy savings

Using automatic (not timed) cycles, the drying air temperature and moisture levels are sensed in the load. This sensing process occurs throughout the entire drying cycle and turns off once the load reaches your selected dryness level. Using the NORMAL dryness level provides the optimal energy savings.

When using Timed Dry/Quick Dry, the dryer runs for the amount of time you select, which could result in shrinkage, wrinkling, and static due to over-drying. Use Timed Dry for the occasional damp load that needs a little more drying time or when using the drying rack.

Tips for getting the best performance from your steam dryer (on some models)

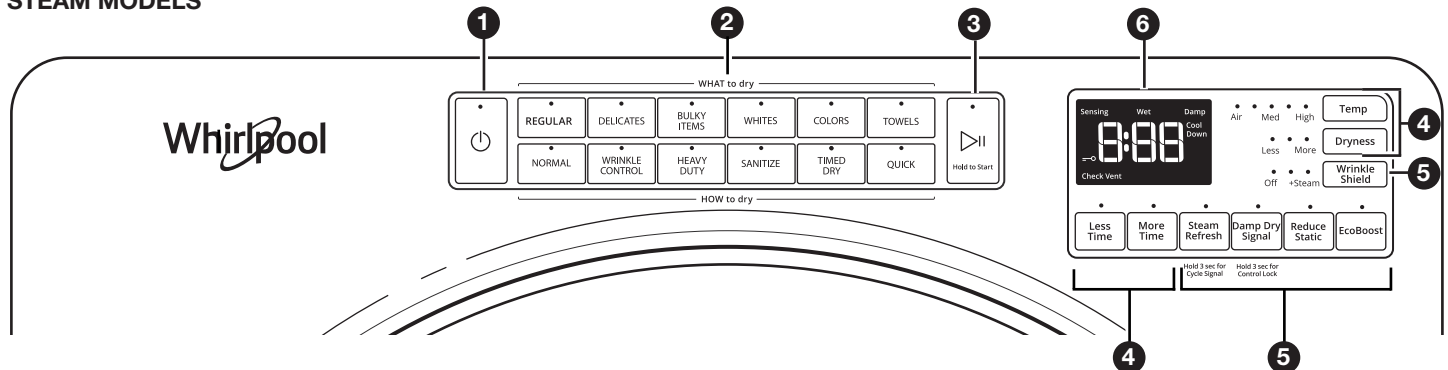
- Results may vary depending on fabric. 100% cotton garments with wrinkle-free finish may yield better results than those without. 100% cotton items may require additional touching up after cycles that use steam.
- Use of fabric softener sheet is not recommended with cycles that use steam. It may cause temporary staining on clothes.
- Cycles that use steam are not recommended for items that have been starched. Wash any starched or new garments prior to using a cycle that uses steam.
- The Steam Refresh Cycle is best for smoothing out wrinkles and reducing odors from loads consisting of dry items of wrinkle-free cotton, cotton-polyester blend, common knits, and synthetics.

CONTROL PANEL AND FEATURES

Not all features and cycles are available on all models.

NOTE: The control panel features a sensitive surface that responds to a light touch of your finger. To ensure your selections are registered, touch the control panel with your fingertip, not your fingernail. When selecting a setting or option, simply touch the appropriate button.

STEAM MODELS



1 POWER

Touch to turn the dryer on and off. Touch to stop/cancel a cycle at any time.

2 WHAT TO DRY/HOW TO DRY

Once a "What to Dry" is selected, the dryer automatically selects the recommended or last-used "How to Dry" option, as well as the recommended/last-used modifiers. Both the "How to Dry" and modifiers can be changed if desired. See the "Cycle Guide" for details.

3 START/PAUSE

Touch and hold until LED counts down "3-2-1" and the dryer starts; then let go to start a cycle, or touch once while a cycle is in process to pause it.

4 MODIFIERS

Use to select available modifiers for your dryer. Not all cycles and options are available on all models.

Temp

When using Timed Dry/Quick Cycle, you may select a dry temperature based on the type of load you are drying. Use the warmest setting that is safe for the garments in the load. Follow garment label instructions.

NOTE: Automatic Cycles will give you up to four temperatures to adjust, depending on the model and the "What to Dry" or "How to Dry" selections that have been made.

Dryness

You may adjust the Dryness on Automatic Cycles (except for the Sanitize cycle), if desired.

NOTE: Dryness is for use with Automatic Cycles only.

More Time/Less Time Timed Dry Adjust

Touch MORE TIME or LESS TIME with the Timed Dry/Quick cycle to increase or decrease the length of the cycle.

5 OPTIONS

Use to select available options for your dryer. Not all cycles and options are available on all models.

Wrinkle Shield Option

If you will be unable to remove a load immediately, touch WRINKLE SHIELD to add up to 150 minutes of periodic tumbling to help reduce wrinkling. You may select the "+ Steam" setting (on some models) to add a short steam cycle after 60 minutes to help smooth out wrinkles.

NOTE: If you open the dryer door prior to the end of the Wrinkle Shield option, the dryer will go into standby.

Steam Refresh (steam models only)

This cycle is best for reducing wrinkles and odors from dry items. Cycle time will increase, depending on number of items. This is an independent cycle that cannot be combined with any other cycle.

Cycle Signal

Use this option to turn the signal indicating the end of a drying cycle to low, medium, high, or off. The volume you select here will also be applied to the Damp Dry Signal.

NOTE: You may also turn off the tones that sound when a feature, setting, or option is touched. Touch and hold CYCLE SIGNAL for about 3 seconds to turn sounds to low, medium, high, or off.

Damp Dry Signal

Touch to turn the Damp Dry Signal on or off. When selected, a series of beeps will sound when the load is damp, but not completely dry. This will allow you to take clothes out of the load that do not need to dry completely. This option is available on some cycles. The Damp Dry signal is selected as a default for the Bulky Items/Normal, Bulky Items/Wrinkle Control, and Bulky Items/Heavy Duty cycles, as a reminder to manually reposition bulky loads midway through the cycle.

Reduce Static (on some models)

Touch to add the Reduce Static option to selected Automatic cycles. The dryer will automatically tumble, pause, and introduce a small amount of moisture into the load to help reduce static. This option adds approximately 3 minutes to the total cycle time.

Control Lock

Use this option to lock the controls of the dryer and avoid an accidental change in cycle options or preferences during a drying cycle.

Touch and hold CONTROL LOCK or DAMP DRY SIGNAL (depending on the model) for 3 seconds to lock or unlock the controls of the dryer. During this time, the LED Display will count down "3-2-1." Once the controls are locked, the LED Display will display "Loc."

NOTE: The Control Lock function may be enabled when recovering from a power failure. To unlock the control, touch and hold CONTROL LOCK or DAMP DRY SIGNAL (depending on the model) for at least 3 seconds.

EcoBoost Option

The EcoBoost option will default on only for the Regular/Normal cycle and is only available on that cycle. This option allows you to increase your energy savings by using a slightly lower heat level. The EcoBoost option will increase drying times by approximately 40 minutes, which will be reflected on the LED Display. If optimal time is desired, touch ECOBOOST to turn off this option.

Wet

The load is still wet and/or the cycle just started.

Damp

This indicator shows that the load is partially dried and items that you may wish to hang up or iron while still damp may be removed.

Cool Down

The dryer has finished drying with heat and is now tumbling the load without heat to cool it down.

Check Vent

The Check Vent indicator is a feature available for Automatic cycles only. This indicator will show the status of airflow through the dryer and the dryer vent system for the dryer's life. During the sensing phase at the beginning of the cycle, the Check Vent light will come on if a blocked vent or low airflow issue is detected. This light will stay on for the entire cycle. Should the Check Vent light illuminate, refer to the "Troubleshooting" section for potential solutions to the issue.

The light will be cleared upon completion of the cycle, touching Power, or opening the door. The Check Vent light will continue to illuminate during the cycle unless the root cause is resolved.

REMEMBER: The dryer will continue to operate even while the indicator is lit, but poor airflow can impact dry times and overall performance. For more information on maintaining good airflow, see "Check Your Vent System for Good Airflow."

NOTE: If there are other error issues during a cycle, the Check Vent indicator will not light up. See the "Troubleshooting" section.

End

This will indicate that the selected cycle has ended and the load may be removed from the dryer. If Wrinkle Shield has been selected, the dryer may continue to tumble the load, even if "End" is displayed.

Control Lock

This will illuminate once the controls are locked.

6 LED DISPLAY

When you select a cycle, its default settings will light up and the Estimated Time Remaining (for Automatic Cycles) will vary depending on "What to Dry" and "How to Dry" selections, or actual time remaining for Timed Dry cycles (for Manual Cycles) will be displayed.

CYCLE STATUS INDICATORS



The Cycle Status Indicators show the progress of a cycle. Not all indicators are available on all models.

Sensing

The Sensing indicator will light periodically during Sensor Cycles to indicate that the moisture sensor on the dryer is operating. This indicator will not light during Timed Cycles or options such as Wrinkle Shield.

CYCLE GUIDE

Your dryer has a unique user interface to help you select the best cycle you need for your load. The “What to Dry” “How to Dry” layout guides you to the optimal cycle in two easy steps:

1. First determine what items are in the load that you are trying to dry. Use that to guide your “What to Dry” selection.
2. Then determine how you want the dryer to dry them by selecting the appropriate “How to Dry” selection. Modifiers are preset for the items being dried, but can be changed if desired.

To get the most energy savings and enhanced fabric care from your dryer, use the Automatic cycles. These cycles measure the drying air temperature and moisture levels to turn the dryer off once the load reaches the selected dryness level. Dryer performance and results may vary with service voltage less than 240.

For best fabric care, choose the cycle that best fits the load being dried.

R – Recommended Cycle

a – Alternate Cycle

Blank – Cycle is available but not optimal.

How do you want to dry?					
“How to Dry” Cycle Selection					
Normal	Wrinkle Control	Heavy Duty	Sanitize*	Timed Dry	Quick
<i>Regular Automatic Sensor Cycle stops when dryness level is reached.</i>		<i>High Heat longer cycle Automatic Sensor Cycle stops when dryness level is reached.</i>	<i>Hot High Heat Used to kill 99.9% of three common bacteria.</i>	<i>Set amount of dry time Dryer runs for the amount of time selected.</i>	<i>Set amount of dry time Dryer runs for the amount of time selected.</i>

What do you want to dry?	“What to Dry” Cycle Selection						
Baby Clothes	Regular	R					
Pajamas		R					
Handkerchiefs		a			R		
T-Shirts		R					
Sweatshirts		a		R			
Jeans		a		R			
Cotton Drapes			R				
Machine Wash Curtains			R				
Tablecloth		R	a				
Business Casual			R				
No-Iron Fabrics			R				
Bras	Delicates	a	R				
Fabric Shower Curtain			R				
Lingerie		a	R				
Sheers			R				
Undergarments		a	R				
Wool			R				
Dress Shirts/Pants		a	R				
Blankets	Bulky Items	R		a			
Fabric Rugs		R					
Heavy Drapes		a		R			
Coats and Jackets		a		R			
Comforters		R		a			
Pet Bedding		a		R			
Pillows - Fiber Fill		a	R				
Sheets		R	a				
Sleeping Bags		R					
Stuffed Animals			R				

*Extended high-heat drying cycle intended to help sanitize items such as sheets and towels. This cycle is not recommended for all fabrics. For best results, this cycle should be run to completion to ensure sanitization and do not interrupt cycle.

For best fabric care, choose the cycle that best fits the load being dried.

R – Recommended Cycle

a – Alternate Cycle

Blank – Cycle is available but not optimal.

		How do you want to dry?					
		“How to Dry” Cycle Selection					
		Normal	Wrinkle Control	Heavy Duty	Sanitize*	Timed Dry	Quick
		<i>Regular Automatic Sensor Cycle stops when dryness level is reached.</i>		<i>High Heat longer cycle Automatic Sensor Cycle stops when dryness level is reached.</i>	<i>Hot High Heat Used to kill 99.9% of three common bacteria.</i>	<i>Set amount of dry time Dryer runs for the amount of time selected.</i>	<i>Set amount of dry time Dryer runs for the amount of time selected.</i>
What do you want to dry?	“What to Dry” Cycle Selection						
Cotton Undergarments	Whites	R	a				
White Napkins		R	a				
Athletic	Colors	R	a				
Performance Wear		R	a				
Colored Napkins		R	a				
Dish Cloths	Towels	a		R	a		
Towels		a		R	a		
Non-Rubber Lined Rugs			R				

*Extended high-heat drying cycle intended to help sanitize items such as sheets and towels. This cycle is not recommended for all fabrics. For best results, this cycle should be run to completion to ensure sanitization and do not interrupt cycle.

NOTE: Government energy certifications for this model were based on the Regular + Normal Cycle, Highest Temperature Setting, Normal Dryness Level, EcoBoost On. The as-shipped defaults were the same as the Government Energy Certification Settings except the default Temperature Setting of Medium was adjusted to the Highest Temperature Setting.

USING YOUR DRYER

⚠ WARNING



Explosion Hazard

Keep flammable materials and vapors, such as gasoline, away from dryer.

Do not dry anything that has ever had anything flammable on it (even after washing).

Failure to follow these instructions can result in death, explosion, or fire.

WARNING: To reduce the risk of fire, electric shock, or injury to persons, read the Important Safety Instructions before operating this appliance.

⚠ WARNING



Fire Hazard

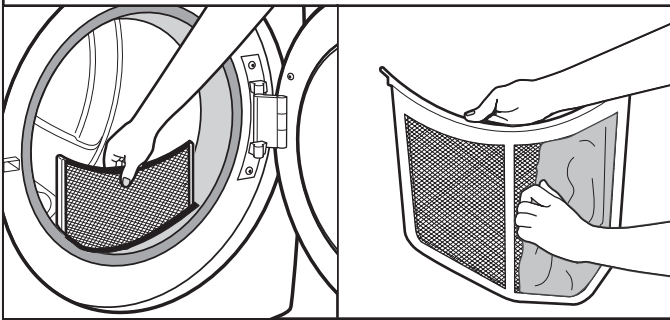
No washer can completely remove oil.

Do not dry anything that has ever had any type of oil on it (including cooking oils).

Items containing foam, rubber, or plastic must be dried on a clothesline or by using an Air Cycle.

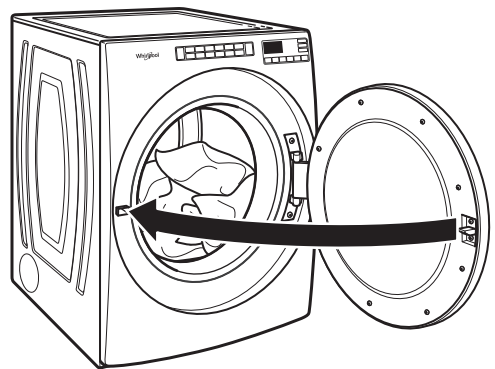
Failure to follow these instructions can result in death or fire.

1. Clean the lint screen



Clean the lint screen before each load. Pull the lint screen straight up. Roll lint off the screen with your fingers. Do not rinse or wash screen to remove lint. Wet lint is hard to remove. Push the lint screen firmly back into place. For additional cleaning information, see "Dryer Care."

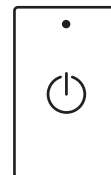
2. Load the dryer



Open the door by pulling on the handle. Place laundry in the dryer. Add a dryer sheet to wet load, if desired. Close the door.

IMPORTANT: Do not tightly pack the dryer. Items need to tumble freely. Tightly packing can lead to poor drying performance and may increase wrinkling and tangling.

3. Touch POWER



Touch POWER to turn on the dryer.

4. Select type of load to dry

WHAT to dry					
REGULAR	DELICATES	BULKY ITEMS	WHITES	COLORS	TOWELS
NORMAL	WRINKLE CONTROL	HEAVY DUTY	SANITIZE	TIMED DRY	QUICK

HOW to dry

First select a cycle from the “What to Dry” (Automatic cycles) options; then select a “How to Dry” option to get the best combination cycle available for the type of items you are going to dry. You may also select the Sanitize cycle for a long, high-heat cycle which has been proven to reduce household bacteria. The Sanitize cycle overrides previous selections and cannot be modified. See “Cycle Guide” for cycle details. Not all cycles are available on all models.

Automatic Cycles:

You can select a different dryness level, depending on your load. Touch DRYNESS to scroll to Less to More. Selecting Less to More automatically adjusts the dryness level at which the dryer will shut off. Dryness level can be changed in the first 5-8 minutes of the cycle.

Automatic Cycles give the best drying in the shortest time. Drying time varies based on fabric type, load size, and dryness setting.

NOTE: Automatic Cycles will give you up to four temperatures to adjust, depending on the model and the “What to Dry” or “How to Dry” selections that have been made.

TIMED DRY Cycle:

When you select Timed Dry/Quick, the default time appears in the display. Touch MORE TIME or LESS TIME to increase or decrease the time in 5-minute increments.

The default temperature may be changed by touching Temp until the desired dry temperature is lit.

Steam Refresh Cycles (on some models):

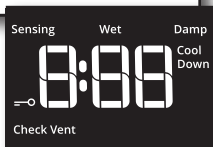
Select Steam Refresh to reduce odors and light wrinkles in dry loads consisting of wrinkle-free cotton, cotton-polyester blends, common knits, and synthetics. If you will be unable to remove a load immediately, touch WRINKLE SHIELD to add up to 150 minutes of periodic tumbling. You may select the + Steam setting to add a short steam cycle after 60 minutes to help smooth out wrinkles.

5. Adjust cycle modifiers, if desired

Less Time	More Time	Air	High	Temp
		Less	More	Dryness

You may adjust different settings, depending on what you are drying and how you are going to dry the item. Use Air Dry for items like feather pillows, plastic shower curtains, rubber-backed rugs and mats and vinyl tablecloths.

NOTE: Not all options and modifiers are available with all cycles. Not all cycles are on all models.



6. Select any additional options

Steam Refresh	Damp Dry Signal	Reduce Static	EcoBoost	Off +Steam	Wrinkle Shield
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Steam Model shown.

Add additional options such as Reduce Static, Wrinkle Shield, and/or EcoBoost (on some models) by touching that option. If you will be unable to remove the load promptly, select Wrinkle Shield before touching START/PAUSE. You may select the “+ Steam” setting (on some models) to add a short steam cycle after 60 minutes to help smooth out wrinkles.

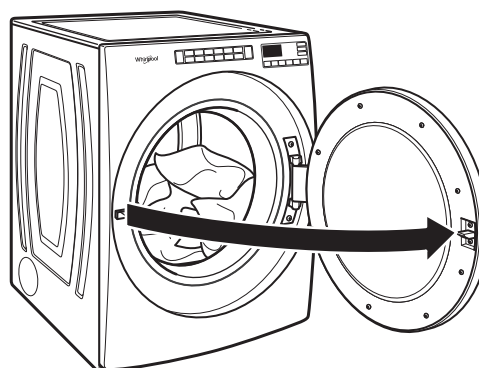
NOTE: Not all options and settings are available with all cycles.

7. Touch and hold START/PAUSE to begin cycle



To begin the cycle, touch and hold START/PAUSE until the display counts down “3-2-1” and the dryer starts.

8. Remove garments promptly after cycle is finished



Promptly remove garments after cycle has completed to reduce wrinkling.

ADDITIONAL FEATURES

USING THE DRYING RACK (some models)

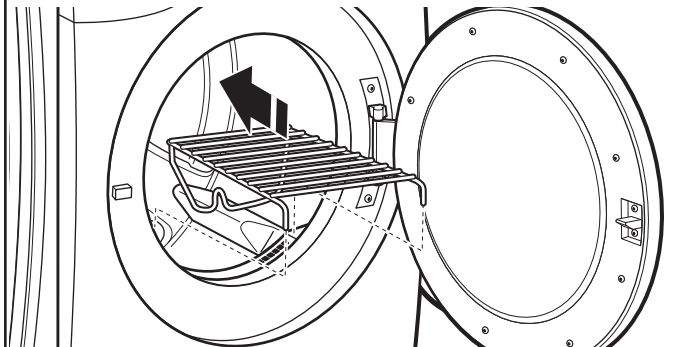
Use the Drying Rack for items that you do not want to tumble dry, such as sweaters and tennis shoes. When you use the drying rack, the drum continues to turn, but the rack remains stationary.

The drying rack is intended for use with the Manual Dry/ Timed Dry cycles only. The drying rack cannot be used with Automatic cycles.

To use the drying rack:

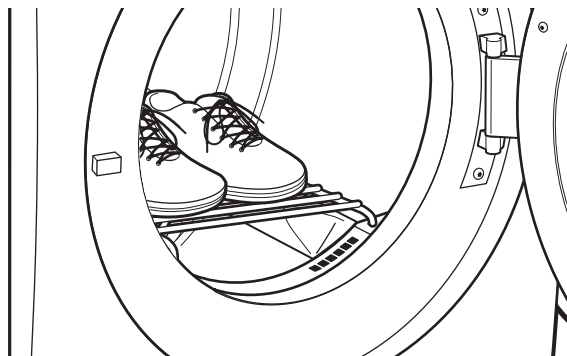
IMPORTANT: Do not remove the lint screen.

1. Open dryer door.



USING THE DRYING RACK (cont.)

2. Align the two hooks on the front of the drying rack with the holes in the dryer door opening and press down fully into holes. Rest the rear support on the dryer back ledge.



3. Place wet items on top of the drying rack. Allow space around items for air to circulate. The drying rack does not move, but the drum will rotate; be sure to leave adequate clearance between items and the inside of the dryer drum. Make sure items do not hang over the edges or between drying rack grille.
4. Close the door.
5. Select a Timed Dry/Air Only, or Low Temperature cycle. Items containing foam, rubber, or plastic must be dried on a clothesline or by using the Air Only setting.
6. When the cycle is selected, the Estimated Time Remaining display shows the default time. You can change the actual time in the cycle by increasing or decreasing the cycle time.
7. Start the dryer.

NOTE: Check the lint screen and remove any lint accumulated from items dried on the drying rack after the cycle is finished.

DRYER CARE

CLEANING THE DRYER LOCATION

Keep dryer area clear and free from items that would block the airflow for proper dryer operation. This includes clearing piles of laundry in front of the dryer.

⚠ WARNING



Explosion Hazard

Keep flammable materials and vapors, such as gasoline, away from dryer.

Place dryer at least 18 inches (460 mm) above the floor for a garage installation.

Failure to do so can result in death, explosion, or fire.

CLEANING THE DRYER INTERIOR

To clean dryer drum

1. Use a mild hand dish detergent mixed at a low concentration with very warm water, and rub with a soft cloth.
2. Rinse well with a wet sponge or towel.
3. Tumble a load of clean clothes or towels to dry drum OR
Use a microfiber cloth and hot water in a spray bottle to clean the drum and a second microfiber towel to dry.

NOTE: Garments that contain unstable dyes, such as denim blue jeans or brightly colored cotton items, may discolor the rear of the dryer interior. These stains are not harmful to your dryer and will not stain future loads of clothes. Dry unstable dye items inside out to avoid transfer of dye.

REMOVING ACCUMULATED LINT

From Inside the Dryer Cabinet

Lint should be removed every 2 years, or more often, depending on dryer usage. Cleaning should be done by a qualified appliance servicer or ventilation system cleaner.

From the Exhaust Vent

Lint should be removed every 2 years, or more often, depending on dryer usage.

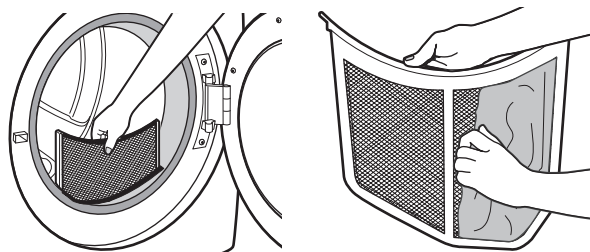
CLEANING THE LINT SCREEN

Every load cleaning

The lint screen is located in the door opening of the dryer. The control panel has an indicator light "Check Lint" to remind you to clean the lint screen after each load. A screen blocked by lint can increase drying time.

To clean:

1. Pull the lint screen straight up. Roll lint off the screen with your fingers. Do not rinse or wash screen to remove lint. Wet lint is hard to remove.



2. Push firmly back into place.

IMPORTANT:

- Do not run the dryer with the lint screen loose, damaged, blocked, or missing. Doing so can cause overheating and damage to both the dryer and fabrics.
- If lint falls off the screen into the dryer during removal, check the exhaust hood and remove the lint. See "Venting Requirements" in the Installation Instructions.

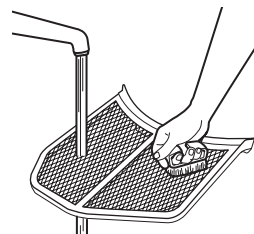
As-needed cleaning

Laundry detergent and fabric softener residue can build up on the lint screen. This buildup can cause longer drying times for your clothes, or cause the dryer to stop before your load is completely dry. The screen is probably clogged if lint falls off while the screen is in the dryer.

Clean the lint screen with a nylon brush every 6 months, or more frequently, if it becomes clogged due to a residue buildup.

To wash:

1. Roll lint off the screen with your fingers.
2. Wet both sides of lint screen with hot water.
3. Wet a nylon brush with hot water and liquid detergent. Scrub lint screen with the brush to remove residue buildup.



4. Rinse screen with hot water.
5. Thoroughly dry lint screen with a clean towel. Reinstall screen in dryer.

NON-USE, STORAGE, AND MOVING CARE

Steam models only: Install and store your dryer where it will not freeze. Because some water may stay in the hose, freezing can damage your dryer. If storing or moving your dryer during freezing weather, winterize it.

Non-Use or Storage Care

If you will be on vacation or not using your dryer for an extended period of time, you should:

1. Unplug dryer or disconnect power.
2. Clean lint screen. See "Cleaning the Lint Screen."
3. Turn off the water supply to the dryer. This helps to avoid unintended flooding (due to a water pressure surge) while you are away.

Moving Care

For power supply cord-connected dryers:

1. Unplug the power supply cord.
2. Gas models only: Close shut-off valve in gas supply line.
3. Gas models only: Disconnect gas supply line pipe and remove fittings attached to dryer pipe.
4. Gas models only: Cap the open fuel supply line.
5. Steam models only: Shut off water faucet.
6. Disconnect the water inlet hose from faucet, then drain the hose. Transport hose separately.
7. Make sure leveling legs are secure in dryer base.
8. Use tape to secure dryer door.

SPECIAL INSTRUCTIONS FOR STEAM MODELS

Water Inlet Hose

Replace inlet hose and hose screen after 5 years of use to reduce the risk of hose failure. Periodically inspect and replace inlet hose if bulges, kinks, cuts, wear, or leaks are found.

When replacing your inlet hose, record the date of replacement.

To Winterize the Dryer

1. Unplug dryer or disconnect power.
2. Shut off water faucet.
3. Disconnect water inlet hose from faucet and drain.

To Use the Dryer Again

1. Flush water pipes. Reconnect water inlet hose to faucet. Turn on water faucet.
2. Plug in dryer or reconnect power as described in the Installation Instructions.

⚠ WARNING



Electrical Shock Hazard

Disconnect power before servicing.

Replace all parts and panels before operating.

Failure to do so can result in death or electrical shock.

For direct-wired dryers:

1. Disconnect power.
2. Disconnect wiring.
3. Steam models only: Shut off water faucet.
4. Steam models only: Disconnect the water inlet hose from faucet; then drain the hose. Transport hose separately.
5. Make sure leveling legs are secure in dryer base.
6. Use tape to secure dryer door.

Reinstalling the Dryer

Follow the Installation Instructions to locate, level, and connect the dryer.

TROUBLESHOOTING

First try the solutions suggested here or visit our website at www.whirlpool.com/owners for assistance and to possibly avoid a service call.

If you experience	Possible Causes	Solution
Dryer Operation		
Dryer will not run	Door not closed completely.	Make sure the dryer door is closed completely.
	Start/Pause touched with fingernail.	Touch START/PAUSE with pad of finger.
	Household fuse is blown or circuit breaker has tripped.	There may be two household fuses or circuit breakers for the dryer. Check that both fuses are intact and tight, or that both circuit breakers have not tripped. Replace the fuses or reset the circuit breaker. If the problem continues, call an electrician.
	Incorrect power supply.	Electric dryers require 240 V power supply. Check with a qualified electrician.
	Wrong type of fuse.	Use a time-delay fuse.
Dryer will not turn off	Dryer door was opened prior to the end of the Wrinkle Shield option.	If you open the dryer door prior to the end of the Wrinkle Shield option, the dryer will go into Pause mode. You will need to touch Power to turn off or touch Start/Pause to continue Wrinkle Shield option.
Dryer will not heat	Household fuse is blown or circuit breaker has tripped.	The drum may be turning, but you may not have heat. Electric dryers use two household fuses or circuit breakers. Replace the fuses or reset the circuit breaker. If the problem continues, call an electrician.
	Incorrect power supply.	Electric dryers require 240 V power supply. Check with a qualified electrician.
	Supply line valve not open.	For gas dryers, make sure that the valve on the gas supply line is open.
Unusual Noise		
Humming or whining noise with Steam cycle selected (on some models)	Water pump or water inlet valve (depending on model) on dryer is running.	The water pump on the dryer is used during the Steam function. If the dryer has just been installed or unused for an extended period, the pump may be louder and run longer. This is normal. NOTE: The valve may make this noise even with no water line connected.
Thumping noise	Dryer hasn't been used in a while.	This is normal. The thumping sound should diminish after a few minutes of use.
Rattling or vibrating noise	A small object caught between the edges of dryer drum.	Check the front and rear edges of the drum for small objects. Clean out pockets before laundering.
	Dryer isn't properly leveled.	The dryer may vibrate if not properly installed. See the Installation Instructions. All four dryer feet should be in firm contact with the floor.
	Clothing is balled up in dryer.	When balled up, the load will bounce, causing the dryer to vibrate. Separate the load items and restart the dryer.
Clicking noise	Gas valve operating.	On gas dryers, you may hear the gas valve clicking as it opens and closes. This is normal.
Dryer Results		
Drying times are too long and clothes are not getting dry	Lint screen is clogged with lint.	Clean lint screen before each load.
	EcoBoost option is on.	For optimal dry times, turn off the EcoBoost option.
	The exhaust vent or outside exhaust hood is clogged with lint, restricting air movement.	Run the dryer for 5–10 minutes. Hold your hand under the outside exhaust hood to check air movement. If you do not feel air movement, clean exhaust system of lint or replace exhaust vent with heavy metal or flexible metal vent. See the Installation Instructions.
	The exhaust vent is not the correct length.	Check that the exhaust vent is not too long or has too many turns. Long venting will increase drying times. See the Installation Instructions.
	The exhaust vent diameter is not the correct size.	Use 4" (102 mm) diameter vent material.

TROUBLESHOOTING

First try the solutions suggested here or visit our website at www.whirlpool.com/owners for assistance and to possibly avoid a service call.

If you experience	Possible Causes	Solution
Dryer Results (cont.)		
Drying times are too long and clothes are not getting dry (cont.)	The dryer is not level.	Clothes not contacting the moisture sensors during Automatic cycles. See "Level Dryer" in the Installation Instructions.
	The Air Only temperature setting has been selected.	Select the correct temperature for the types of garments being dried. See "Cycle Guide."
	The load is too large and heavy to dry quickly.	Separate the load to tumble freely.
	Fabric softener sheets are blocking the grille.	The air outlet grille is just inside the door, behind the lint screen. Check that it is not blocked by a fabric softener sheet. Use only one fabric softener sheet, and use it only once.
	The dryer is located in a room with temperature below 45°F (7°C).	Proper operation of dryer cycles requires temperatures above 45°F (7°C).
	The dryer is located in a closet.	Closet doors must have ventilation openings at the top and bottom of the door. The front of the dryer requires a minimum of 1" (25 mm) of airspace, and, for most installations, the rear of the dryer requires 5" (127 mm). See the Installation Instructions.
Cycle time is too short	The load may not be contacting the sensor strips on Automatic Cycles.	Level the dryer. See the Installation Instructions. All four dryer feet should be in firm contact with the floor.
	Steam models only: Clothes are coming out of the Steam Refresh cycle with damp or wet spots.	Under certain environmental or installation conditions, you may experience underdrying.
	The automatic cycle is ending early.	Change the dryness level setting on Automatic Cycles. Increasing or decreasing the dryness level will change the amount of drying time in a cycle.
Lint on load	Lint screen is clogged with lint.	Clean lint screen before each load.
Stains on load	Improper use of fabric softener.	Add dryer fabric softener sheets at the beginning of the cycle. Fabric softener sheets added to a partially dried load can stain your garments. Do not use fabric softener sheets with steam cycles.
Stains on drum	Loose dyes in clothes.	Drum stains are caused by dyes in clothing (usually blue jeans). These will not transfer to other clothing.
Loads are wrinkled	The load was not removed from dryer at the end of the cycle.	Steam models only: Select Steam Refresh cycle to tumble the load with water and heat. This cycle is best for smoothing out wrinkles and reducing odors from dry loads consisting of wrinkle-free cotton, cotton-polyester blends, common knits, and synthetics. NOTE: Refer to garment care label instructions. Dry-clean-only garments are not recommended.
	The dryer was tightly packed.	Dry smaller loads that can tumble freely. Results may also vary depending on fabric type.
	Steam models only: For steam cycles, the water is not properly connected with the dryer.	Steam models only: Make sure water is connected to the dryer. Check that water inlet hose is connected to both the faucet and dryer's water inlet valve. Check that the water supply is turned on.
Odors	Recent painting, staining, or varnishing in the area where your dryer is located.	Ventilate the area. When the odors or fumes are gone from the area, rewash and dry the clothing.

TROUBLESHOOTING

First try the solutions suggested here or visit our website at www.whirlpool.com/owners for assistance and to possibly avoid a service call.		
If you experience	Possible Causes	Solution
Dryer Results (cont.)		
Odors (cont.)	Steam models only: For steam cycles, the water is not properly connected with the dryer.	Make sure water is connected to the dryer. Check that water inlet hose is connected to both the faucet and dryer's water inlet valve. Check that the water supply is turned on.
	Odors are left in garments after wearing.	To remove odors left in garments after wearing, select Steam Refresh. This cycle is best for reducing wrinkles and odors from dry loads consisting of wrinkle-free cotton, cotton-polyester blends, common knits, and synthetics.
Load too hot	Load removed before cooldown portion of cycle complete.	Allow the dryer to complete the cooldown portion of the cycle before removing the load.
	Using Timed Dry cycle with a high temperature setting.	Select an Automatic Cycle with a lower heat setting to avoid overdrying the load.
Dryer Displaying Code Message or Indicator Is Lit		
"PF" (power failure)	The drying cycle has been interrupted by a power failure.	Touch POWER to clear the display.
"L2" Diagnostic Code (low or no line voltage condition)	There may be a problem with your home power supply, keeping the dryer's heater from turning on.	The dryer will continue to run when this diagnostic code is present. Touch any pad to clear the code from the display and return to the estimated time remaining. NOTE: This error will only show during the initial installation. Try the following: • Check to see if a household fuse has blown or circuit breaker has tripped. Electric dryers use two household fuses or breakers. Replace the fuse or reset the circuit breaker. • Confirm that the power cord is properly installed. Refer to the Installation Instructions for details. • Select a Timed Dry heated cycle, and restart the dryer. If the message persists, consult a qualified electrician.
"F# E#" (F1 E1, F3 E1, etc.) variable service codes.	The dryer is in need of service.	If a code beginning with an "F" appears in the display, alternating between F# and E#, the dryer control has detected a problem that requires service. Call for service.
Check Vent indicator is lit	The lint screen or vent is clogged; the vent is crushed or kinked or has too many turns.	The dryer will continue to run when this indicator is lit. Try the following: • Clean lint screen. • Check to see if the vent run from the dryer to the wall is crushed or kinked. • Confirm that the vent run from the dryer to the wall is free of lint and debris. • Confirm that the exterior vent exhaust hood is free of lint and debris. • Confirm that your vent system falls within the recommended run length and number of elbows for the type of vent you are using. Refer to "Plan Vent System" in the Installation Instructions for details. • Select a Timed Dry heated cycle, and restart the dryer. • If the indicator remains lit, have your entire home venting run cleaned.
"Loc"	The Control Lock is enabled.	Touch and hold CONTROL LOCK or DAMP DRY SIGNAL (depending on the model) for 3 seconds to unlock the controls of the dryer. During this time, the LED Display will count down "3-2-1." When the Control Lock is disabled, the LED Display will clear.

產品規格

型號	8TWED5620HW	8TWGD5620HW	8TWGD6622HW	8TWGD8620HW
產品名稱	電熱式乾衣機	瓦斯型乾衣機	瓦斯型乾衣機	瓦斯型乾衣機
額定電壓	240 V	120 V	120 V	120 V
額定頻率	60 Hz	60 Hz	60 Hz	60 Hz
額定電流	24 A	6 A	6 A	6 A
最大乾衣量 (乾燥衣物)	15 公斤	16 公斤	16 公斤	16 公斤
IEC容量	7.4 公斤	7.4 公斤	7.4 公斤	7.4 公斤
重量	69 公斤	69 公斤	69 公斤	69 公斤
機體尺寸	968 x 686 x 787 公釐	968 x 686 x 787 公釐	968 x 686 x 787 公釐	968 x 686 x 787 公釐

如需查詢 RoHS 資訊，請瀏覽官方網站。
www.whirlpool.com.tw

這些產品都在不同地區販售，各有不同的測量容量規定。

最大乾衣量 (乾燥衣物)：根據台灣CNS規範，乾燥衣物量的重量測量值，代表乾衣機滾筒的容積。

額定容量：這些機型的額定容量是 7.4 公斤，代表製造商宣稱能以特定行程烘乾衣物和紡織品的最大容量。

乾衣機安全

您與他人的安全都非常重要。

本公司已在這份手冊與電器上提供許多重要的安全提示訊息，請務必一一閱讀並遵守。



這是安全警示符號。

此符號表示存在可能導致您或他人傷亡的潛在危險。

所有安全提示訊息前都有安全警示符號以及「危險」或「警告」字樣。分別代表：



危險

若不立即遵照指示，將導致您死亡或重傷。



警告

若不遵照指示，將導致您死亡或重傷。

所有安全提示訊息都會告訴您有哪些潛在危險、如何降低受傷機率，以及不遵守指示會有哪些後果。



警告——「火災風險」

乾衣機安裝必須由符合資格的安裝人員進行。

安裝乾衣機必須遵守製造商說明與當地法規。

不得安裝塑料排氣管或軟金屬（箔型）導管。如果安裝了軟金屬導管，必須是製造商指定且適用乾衣機的類型，軟排氣管容易塌陷、受擠壓和積聚棉絮。這些情況會阻礙乾衣機氣流，增加火災風險。

為降低重傷或死亡風險，必須遵守安裝說明。

請妥善保存上述安全說明。

重要安全說明

當要丟棄或存放舊的衣物乾衣機時，請把門蓋拆下。

請妥善保存上述安全說明

重要安全說明

警告：使用乾衣機時，為降低火災、觸電或人員傷亡風險，請遵守以下基本預防措施，包括：

- 在使用乾衣機前，請詳閱所有指示。
- 不要把沾染烹調用油的衣物放入乾衣機內。
沾染烹調用油的衣物，可能會促成化學反應，引起衣物起火。
- 滾筒乾衣機乾衣行程之最後一個階段不作加熱（冷卻階段），以降低避免在乾衣行程結束前停止滾筒乾衣機，受污染衣物的火災風險。
警告：避免在乾衣行程結束前將滾筒乾衣機關機，除非迅速取出所有衣物並攤開散熱。
- 切勿烘乾曾經用汽油、乾洗劑或其他易燃、易爆物質清潔、沖洗、浸泡或沾染的衣物。因為這些物質的蒸汽可能會起火或爆炸。
- 切勿讓兒童在乾衣機上或內部玩耍。如有需要在兒童附近使用乾衣機時，務必對兒童嚴加監管。
- 在停用或丟棄乾衣機前，請先把機門從機身上拆下。
- 在乾衣機滾筒活動時，切勿把身體部位伸入機內。
- 本電器不預期供生理、感知、心智能力、經驗或知識不足之使用者(包含孩童)使用，除非在對其負有安全責任的人員之監護或指導下安全使用。
- 應提供足夠的通風以避免電器燃燒其他燃料的氣體(包括開火)回流到房間。
- 不可在乾衣機內烘乾未洗的衣物。
- 被烹飪油、丙酮、酒精、汽油、煤油、去汙劑、松酯、臘和去臘劑等汙染過的衣物，在放入乾衣機進行烘乾前，須以熱水搭配大量的洗衣粉先洗過。
- 移除所有在衣物口袋的物品，如打火機和火柴。
- 不得排氣至用於燃燒瓦斯或其他燃料器具的廢氣管。
- 電器不得安裝在可鎖住的門、可滑動的門或背後有門鍊的後面，在此情形下，會限制住乾衣機完全打開。
- 若電源線損壞時，必須由製造廠商或其服務處或具有相關資格的人員加以更換以避免危險。
- 不得把乾衣機安裝或存放在露天位置。
- 不得擅自更改控制器。
- 不得維修或更換乾衣機的任何部件，或進行任何維修嘗試，除非本使用保養手冊或印刷用戶維修說明中有專門建議，且您有能力理解並執行。
- 除非遵照衣物柔軟劑或產品的製造廠商建議，否則不得使用衣物柔軟劑或產品去除靜電。
- 諸如發泡橡膠(乳膠發泡)、浴帽、防水棉絮、橡膠底的物體和衣服或安裝發泡橡膠板的枕頭不得放入乾衣機烘乾。
- 每次烘衣前後，必需清潔絨毛過濾網。
- 保持排氣口機器周邊區域乾淨，確保無棉絮、灰塵與污垢堆積。
- 乾衣機與排氣管內部必須由符合資格的維修人員定期清潔。
- 請參閱接地安裝說明的「電源要求」章節。



- 此符號是"請研讀說明"之意思。
請妥善保存上述安全說明

乾衣機安全



警告：

火災或爆炸危險

若未確切遵循安全警告可能導致重傷、死亡或資產毀損。

- 不得在此電器或任何其他電器附近存放或使用汽油或其他可燃氣體和液體。

- 聞到瓦斯味的處理方法：

- 不得嘗試點燃任何電器。
- 不得觸碰任何電氣開關、不得使用大樓內任何電話。
- 撤離房間、建築物或區域內的所有住戶。
- 立即借用鄰居電話，致電您的瓦斯公司。遵循瓦斯公司的指示說明。
- 若您無法聯絡瓦斯公司，致電消防局。

- 必須由合格安裝公司、服務代理商或瓦斯公司進行安裝和維修。

警告： 瓦斯洩漏並非總是可以透過氣味察覺到。
瓦斯公司建議您使用 UL 或 CSA 核准的瓦斯偵測器。
欲知更多資訊，請聯絡您的瓦斯公司。
若偵測到瓦斯洩漏，遵循「聞到瓦斯味的處理方法」之指示說明。

配件

安裝和保養配件

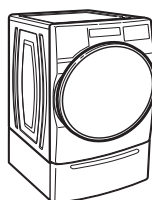
原廠認證零件-
這代表專為此款乾衣機設計的高品質零件與配件。
通過時間考驗的工程符合我們嚴格的品質規範。

原廠認證零件

專為此款乾衣機設計的配件：

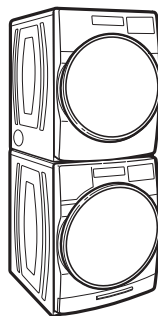
請利用下列惠而浦原廠配件訂製您的洗衣機與乾衣機。

更多配件選擇和訂購相關資訊，請致電：0800-258-558，
請造訪網站：www.whirlpool.com.tw



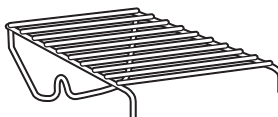
15" 底座

搭配洗衣機和乾衣機顏色的底座，能將機器升高至更舒適的工作高度。大型抽屜可提供方便的貯存空間。



堆疊配件

若有空間考量，堆疊配件可讓您把乾衣機安裝在洗衣機的上方。



烘乾架

烘乾架提供類似毛衣或網球鞋等物品專用的固定烘乾平面。欲知更多詳情，請參閱「更多功能」部份。

檢查排氣系統確認排氣良好



警告



火災危險

使用重金屬排氣管(含伸縮鋁管)。

切勿使用塑料排氣管。

切勿使用金屬箔排氣管。

違反這些指示可能導致人員傷亡或失火。

良好的排氣

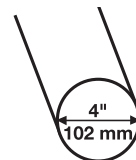
乾衣機同時需要熱力和良好氣流，才能有效烘乾衣物。正常排氣能減少烘乾時間並增進省電效能。請參閱「安裝說明」。

連接乾衣機的排氣系統對於良好氣流非常重要。排氣管堵塞或破裂，以及排氣管安裝不良都將降低氣流和乾衣機效能。

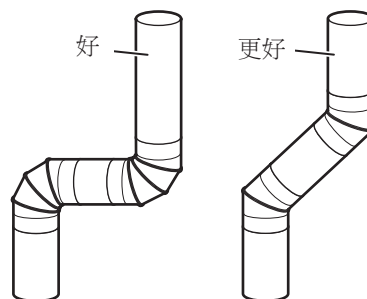
排氣不良的服務不屬於保固的範圍，必須由消費者支付檢修費用，與安裝該乾衣機之人員無關。欲清洗或修理排氣管，請聯絡排氣系統專業人員。

維持良好的氣流

- 每次裝載衣物前，必須清潔棉絮濾網。
- 用直徑 4" (102 mm) 的重型堅固排氣管取代塑膠或鋁箔排氣管。



- 儘量使用最短的排氣管。
- 請勿使用超過 4 個 90° 的彎管；每一個彎管或弧度都會阻礙氣流。



- 清除排氣罩上的棉絮和殘留物。
- 至少每 2 年清除整個排氣系統內的棉絮一次。完成清潔後，務必遵照乾衣機隨附的「安裝說明」，進行最後的產品檢查。
- 移除乾衣機正面的物品。

EcoBoost「節能」選項

僅能在「標準/一般」行程預設 EcoBoost「節能」選項，且僅適用於該行程。

此選項使用略為調低的熱度，提升節能效率。EcoBoost「節能」選項將增加烘乾時間約 40 分鐘，並會顯示於 LED 螢幕上。若要達到最佳時間效率，觸碰 ECOBOOST「節能」，關閉此選項。

使用「自動烘乾行程」，達成更佳衣物保護和節能效果。

使用「自動乾衣行程」(不定時)，會偵測乾衣空氣的溫度與衣物上的濕度，在乾衣行程中不斷地偵測，直到衣物達到選擇的衣物乾度才會停止。使用「正常」乾度的行程，可取得最佳的節能效果。

使用「定時烘乾/快速烘乾」時，乾衣機將按您選擇的時間長度運行，此舉可能因為過度烘乾而導致衣物縮小、變皺，以及產生靜電。建議需要較長時間或使用烘乾架時，才使用「定時烘乾」行程。

取得最佳蒸氣烘乾效能之提示 (限特定機型)

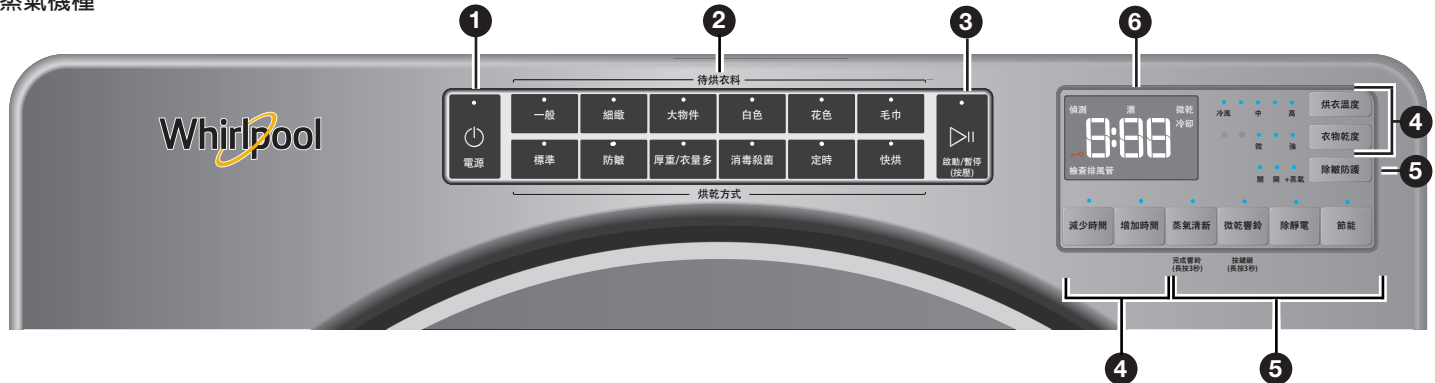
- 乾衣效果將因衣料而有所不同，有防皺處理的全棉衣物將較未作防皺處理者為佳。使用蒸氣行程後，100%全棉衣物可能仍需要熨燙。
- 使用蒸氣行程時不建議放入柔衣紙一起烘乾，可能會使衣物沾上暫時性汙跡。
- 上過漿的衣物，建議您不要使用蒸氣行程進行乾衣。將上過漿或新買的衣物先洗滌後，再使用蒸氣行程進行乾衣。
- 「蒸氣清新」行程對於免燙棉質衣物、棉織混紡、一般針織衣料和合成纖維等質料之除皺和除異味的效果最佳。

控制面板和功能

並非所有機種都提供所有功能和行程。

備註：控制面板具有靈敏的表面，因此只要以手指輕輕觸壓即會反應。為確保已記錄您的選擇，請用指尖而非指甲觸壓控制面板。選擇特定設定或功能時，只要觸碰對應的按鈕即可。

蒸氣機種



1 電源

觸碰以啟動和關閉乾衣機。觸碰以隨時停止/取消行程。

2 待烘衣料/烘乾方式

選擇「待烘衣料」後，乾衣機將自動選擇建議或上次使用的「烘乾方式」選項，以及建議/上次使用的調整選項。可按您的意願變更「烘乾方式」和調整選項。詳情請參閱「行程說明」。

3 啟動/暫停

長按直到 LED 以「3-2-1」的方式倒數計時且乾衣機開始運行；放開按鈕啟動行程，或在行程進行期間觸碰按鈕以暫停。

4 調整選項

用以選擇乾衣機適用之調整選項。並非所有機種都提供所有行程和功能。

溫度

使用定時烘乾/快烘行程時，可選擇您正在烘乾的衣物類型，選擇烘乾溫度。使用最低溫的設定，對衣服最安全。遵循衣服上的洗標說明。

備註：自動烘乾行程可提供 4 種溫度選擇，根據乾衣機種和已設定的「待烘衣料」和「烘乾方式」而定。

乾度

可按意願調整自動烘乾行程上的「乾度」，「消毒殺菌行程」除外。

備註：僅自動烘乾行程提供「乾度」。

調整「增加時間/減少時間」的「定時烘乾」

使用「定時烘乾/快烘行程」時，觸碰「增加時間」或「減少時間」按鈕以調整行程時間。

5 功能選項

用以選擇乾衣機適用功能。並非所有機種都提供所有行程和功能。

除皺防護

若無法立即取出衣物，觸碰「除皺防護鍵」，增加最多 150 分鐘的定時滾動時間，幫助除皺。可選擇「+ 蒸氣」設定部份機種於 60 分鐘後新增短暫的蒸氣行程，有助撫平皺褶。

備註：若「除皺防護」選項結束前直接開啟乾衣機門，乾衣機將進入待機模式。

蒸氣清新 (僅蒸氣機種)

此行程用於乾燥衣物除皺及除異味為最佳。視衣物量而定，行程時間將增加。此為獨立行程，無法和任何其他行程合併。

完成響鈴

用此選項選擇行程結束響鈴的音量為低、中、高或關閉。在此選擇的音量也同時適用於「微乾響鈴」。

備註：也可關閉觸碰功能、設定或選項時發出的聲音。長按「完成響鈴」約 3 秒，設定音量為低、中、高或關閉。

微乾響鈴

觸碰以開啟和關閉「微乾響鈴」。選擇此功能後，若衣物微乾卻未完全烘乾，將響起一連串的嗶聲。此時您可取出無須完全烘乾的衣服。僅在部份行程提供此選項。「大物件/標準」、「大物件/防皺」和「大物件/厚重/衣量多」行程都已預設「微乾響鈴」，以提醒您行程中途須手動重新擺放大物件衣物。

除靜電 (部分機種)

觸碰以便在「自動乾衣行程」中新增「除靜電」功能。乾衣機將自動滾動、暫停並在衣物中導入少量的濕度，以減少靜電。本選項約需在總行程時間中增加約 3 分鐘。

按鍵鎖

用此選項鎖定乾衣機的按鍵鍵，避免烘乾行程期間誤觸行程選項或偏好而變更了原設定。

長按「按鍵鎖」或「微乾響鈴」3 秒 (視機種而定)，以鎖定或解鎖乾衣機的控制鍵。此時 LED 螢幕將以「3-2-1」的方式倒數計時。鎖定控制鍵後，LED 螢幕將顯示「Loc」。

備註：「按鍵鎖」的功能在停電覆電後會啟用。欲解鎖控制，長按「按鍵鎖」或「微乾響鈴」至少 3 秒 (視機種而定)。

「節能」選項

僅能在「標準/一般」行程預設「節能」選項，且僅適用於該行程。此選項使用略為調低的熱度，提升節能效率。「節能」選項將增加烘乾時間約 40 分鐘，並將顯示在 LED 螢幕上。欲獲得最佳時間，觸碰「節能」，關閉此選項。

檢查排氣管

「檢查排氣管」指示燈僅適用於「自動烘乾行程」的功能。此指示燈顯示乾衣機的氣流狀態，以及乾衣機之排氣系統使用壽命。在行程開始時的偵測階段，若偵測到排氣管堵塞或低氣流問題，將亮起「檢查排氣管」指示燈。指示燈將於整個行程中亮起。一旦發現「檢查排氣管」指示燈亮起，請參閱「故障排除」章節，了解可能的解決方法。

行程完成、觸碰「電源」或打開乾衣機門後，燈會熄滅。除非已解決根本問題，否則「檢查排氣管」指示燈將持續亮起。

記得：即使指示燈亮起，乾衣機仍持續運轉，但氣流不佳會影響烘乾時間和整體的烘乾效能。欲知更多維護良好氣流的資訊，請參閱「檢查排氣系統確認排氣良好」。

備註：若行程期間還有其他錯誤問題，「檢查排氣管」指示燈將不會亮起。請參閱「故障排除」章節。

結束

這將說明所選行程已結束，且衣物可能已取出。若已選擇「除皺防護」，乾衣機可能會持續滾動衣物，即使面板顯示「結束」。

「按鍵鎖」

一旦所有按鍵都已鎖定，將亮燈。

6 LED 螢幕

針對自動烘乾行程選擇特定行程時，預設設定將亮起且將顯示「預計剩餘時間」。此功能將視「待烘衣料」和「烘乾方式」選擇，或針對手動設定行程中「定時烘乾」的實際剩餘時間而有所不同。

「行程狀態指示燈」



「行程狀態指示燈」顯示行程進度。並非所有機種都提供指示燈。

偵測

「偵測」指示燈將於「偵測行程」中定時亮起，顯示乾衣機正在進行濕度偵測。此指示燈不會在「定時行程」或其他功能選項中亮起，如「除皺防護」選項。

溼

衣物仍潮濕及/或行程才剛開始。

微乾

此指示燈顯示衣物已部份乾燥，您也許想要吊掛或熨燙衣物以排除水份。

冷卻

乾衣機已完成加熱烘乾，目前使用不加熱的方式滾動衣物，讓它們降溫。

行程指南

您的乾衣機配備獨特的使用者介面，協助您為衣物選擇最佳行程。「待烘衣料」和「烘乾方式」介面指引您如何以兩個步驟選擇最佳行程：

1. 首先判定要烘乾衣物的類別。用此指引您作出「待烘衣料」選擇。

2. 接著決定如何使用適當的「烘乾方式」選項，選擇乾衣機應如何烘乾衣物。已為待烘乾物件預設「調整選項」設定，但可按意願進行改變。

為取得最佳節能和提升乾衣機的衣料保養效能，請使用「自動烘乾行程」。這些行程會偵測衣物的濕度或空氣溫度，並在衣物達到選擇的設定乾度時自動停機。若電壓低於 240，則乾衣機的效能和烘乾結果也許有所不同。

為獲得衣料最佳保護，選擇最適用於衣物的烘乾行程。

R – 建議行程

a – 替代行程

空白 - 可用的行程，但非最佳選項。

		想要如何烘乾衣物？					
		「烘乾方式」行程選擇					
		「標準」	「防皺」	「厚重/衣量多」	「消毒殺菌*」	「定時烘乾」	「快烘」
		標準 達到乾度之後，「自動偵測行程」將停止。		較長時間的「高溫」行程 達到乾度之後，「自動偵測行程」將停止。	熱高溫 可殺死 99.9% 的三種常見細菌。	設定烘乾時間長度 乾衣機將按所選時間長度運作。	設定烘乾時間長度 乾衣機將按所選時間長度運作。
您想要烘乾什麼？	「待烘衣料」行程選擇						
嬰兒衣服	標準	R					
睡衣		R					
手帕		a			R		
T 恤		R					
運動衣		a		R			
牛仔褲		a		R			
棉質窗簾			R				
可用機器洗的窗簾			R				
桌布		R	a				
商務便服			R				
免熨衣料			R				
胸罩	細緻	a	R				
布料浴簾			R				
女用內衣褲		a	R				
薄紗			R				
貼身襯衣		a	R				
羊毛			R				
襯衫/褲子		a	R				
毯子	大物件	R		a			
布料地毯		R					
厚重窗簾		a		R			
外套和夾克		a		R			
蓋被		R		a			
寵物床墊		a		R			
枕頭 - 纖維填料		a	R				
床單		R	a				
睡袋		R					
填充動物玩偶			R				

* 「延長高溫烘乾行程」目的是協助消毒物件，例如：床單和毛巾。不建議對所有衣料進行此行程。為達成最佳成果，必須運行完整行程以確保消毒，且不得中斷行程。

為獲得衣料最佳保護，選擇最適用於衣物的烘乾行程。

R – 建議行程

a – 替代行程

空白 - 可用的行程，但非最佳選項。

		想要如何烘乾衣物？					
		How to Dry 「烘乾方式」行程選擇					
		「標準」	「防皺、」	「厚重/衣量多」	「消毒殺菌*」	「定時烘乾」	「快烘」
		標準 達到乾度之後，「自動偵測行程」將停止。		較長時間的「高溫」行程 達到乾度之後，「自動偵測行程」將停止。	熱高溫 可殺死 99.9% 的三種常見細菌。	設定烘乾時間長度 乾衣機將按所選時間長度運作。	設定烘乾時間長度 乾衣機將按所選時間長度運作。
您想要烘乾什麼？	「待烘衣料」行程選擇						
棉質內襯衣	白色衣物	R	a				
白色餐巾		R	a				
運動衣物	花色衣物	R	a				
功能性衣物		R	a				
有色餐巾		R	a				
擦碗布	毛巾	a		R	a		
毛巾		a		R	a		
非橡膠襯墊地毯			R				

*「延長高溫烘乾行程」目的是協助消毒物件，例如：床單和毛巾。不建議對所有衣料進行此行程。
為達成最佳成果，必須運行完整行程以確保消毒，且不得中斷行程。

備註：此機種的政府能源證書是根據「一般+標準行程」、「最高溫度設定」、「一般乾度」、「節能開啟」而定。除非預設為「中度」的溫度設定調整至「最高」溫度設定，否則原廠出貨預設值是和政府能源證書相同。

使用乾衣機

⚠ 警告



爆炸的危險

乾衣機應遠離易燃材質或氣體，如汽油。
不可烘乾曾經沾有可燃性物質之物品（即使已經洗滌過）。
如不遵照上述指示，可能導致死亡、爆炸或火災。

警告：為降低火災、觸電、人員傷害風險，在操作電器前，請閱讀「重要安全說明」。

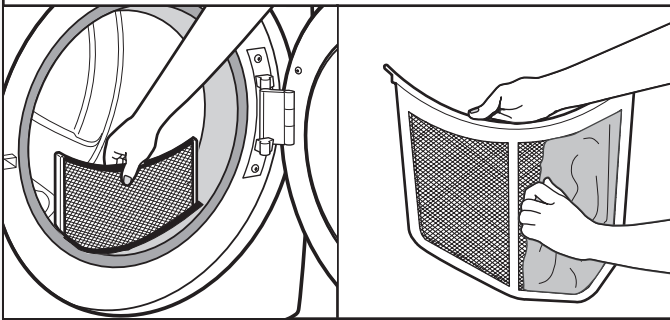
⚠ 警告



火災的危險

沒有洗衣機是可將油完全清除乾淨。
不可烘乾曾經沾有任何油類的物品(包含烹調用油)。
含有泡棉、橡膠或塑膠的物品，必須使用晾衣線
晾乾或使用冷風行程風乾。
如不遵照上述指示，可能導致死亡、爆炸或火災。

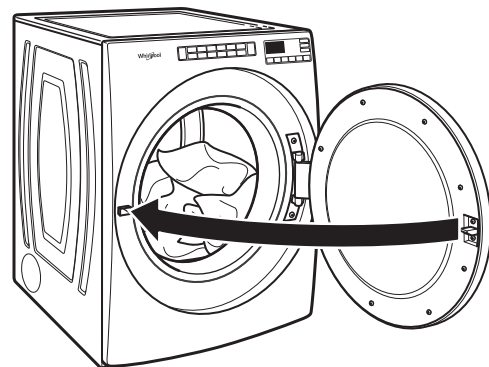
1. 清潔棉絮濾網



每次烘乾衣物前，必須清潔棉絮濾網。拉出棉絮濾網。以手指把棉絮從過濾網上捲起。請勿以清洗或洗滌方式清除棉絮。潮溼棉絮更難以清除。把棉絮濾網牢牢推回原位。

欲知更多清潔資訊，請參閱「乾衣機保養」。

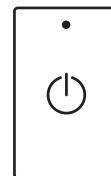
2. 將衣物裝入乾衣機



拉開門把，打開乾衣機門。把衣物放進乾衣機。如有需要，可加入除靜電紙。關上乾衣機門。

重要：切勿烘過量的衣物，衣物必須能在桶內自由翻滾。過載乾衣會導致乾衣效果不佳、增加衣物的皺褶及打結。

3. 觸碰 POWER 「電源」



觸碰「電源」，啟動乾衣機。

4. 選擇需要烘乾的衣物類型

待烘衣料					
● 一般	● 細緻	● 大物件	● 白色	● 花色	● 毛巾
● 標準	● 防皺	● 厚重/衣量多	● 消毒殺菌	● 定時	● 快烘

烘乾方式

首先從自動烘乾行程「待烘衣料」選項中選擇一個行程，然後選擇「烘乾方式」選項，針對您要烘乾的衣物類型，取得最佳的行程組合。您也可以選擇「消毒殺菌行程」，此長時間高溫行程經證明能減少居家細菌。「消毒殺菌行程」會覆蓋之前的選擇，且無法修改。行程詳情請參閱「行程說明」。並非所有機種都提供所有行程。

自動烘乾行程：

視您的衣物而定，可選擇不同的乾度。觸碰「衣物乾度」選擇「微」至「強」。選擇「微」至「強」自動調整烘乾程度，且乾衣機達到此程度時將自動關閉。在行程進行的前 5-8 分鐘可變更衣物乾度。

「自動烘乾行程」能在最短時間內帶來最佳烘乾效果。烘乾時間視衣物類型、衣物量和烘乾設定而有所不同。

備註：「自動烘乾行程」可提供時 4 種溫度選擇，根據乾衣機種和已設定的「待烘衣料」和「烘乾方式」而定。

「定時烘乾行程」：

選擇「定時烘乾/快烘」後，將顯示預設時間。觸碰「增加時間」或「減少時間」，以 5 分鐘為單位，增加或減少時間。

觸碰 (溫度) 變更預設溫度，直到達到所想的烘乾溫度。

「蒸氣清新行程」(部份機種)：

選擇蒸氣清新，可減少乾燥衣物上的氣味與皺摺，適用於免燙棉質、棉織混紡、一般針織或合成纖維。若無法立即取出衣物，觸碰「除皺防護」，可增加最多 150 分鐘的定時滾動時間。可選擇「+ 蒸氣」設定，於 60 分鐘後新增短暫的蒸氣行程，有助撫平皺摺。

5. 如有需要，可更改行程「調整選項」

● 減少時間	● 增加時間	● ● ● ● 冷風	● ● ● ● 高	● ● ● ● 微	● ● ● ● 強	● ● ● ● 烘衣溫度
						● ● ● ● 衣物乾度

視您正在烘乾的衣物，以及使用的烘乾方法而定，可調整不同設定。若為羽絨枕、塑膠浴簾、背部為橡膠的毯子或墊子，以及 PVC 塑膠桌布，使用「冷風」。

備註：並非所有行程都提供所有功能和「調整選項」。並非所有機種都提供所有行程。

6. 選擇附加功能選項

● 蒸氣清新	● 微乾響鈴	● 除靜電	● 節能	● ● ● ● 關 + 蒸氣	● ● ● ● 除皺防護
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顯示 Steam Model 「蒸氣機種」。

在部份機種上觸碰並選擇：「除靜電」、
「除皺防護」及/或「節能」的選項。若無法立即取出衣物，觸碰「啟動/暫停」前可選擇「除皺防護」。可選擇「+ 蒸氣」設定部份機種於 60 分鐘後新增短暫的蒸氣行程，有助撫平皺摺。

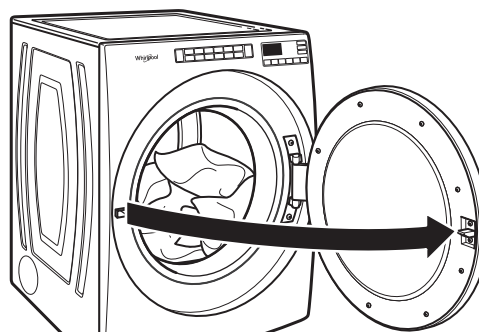
備註：並非所有行程都提供所有選項和設定。

7. 長按「啟動/暫停」，開始行程



欲開始行程，長按「啟動/暫停」，直到顯示開始以「3-2-1」的方式倒數計時，乾衣機開始運行。

8. 行程結束後立即取出衣物



行程完成後立即取出衣物能減少皺摺。

更多功能

使用「烘乾架」(部份機種)

用烘乾架烘乾不想滾動烘乾的衣物，例如：毛衣和網球鞋。

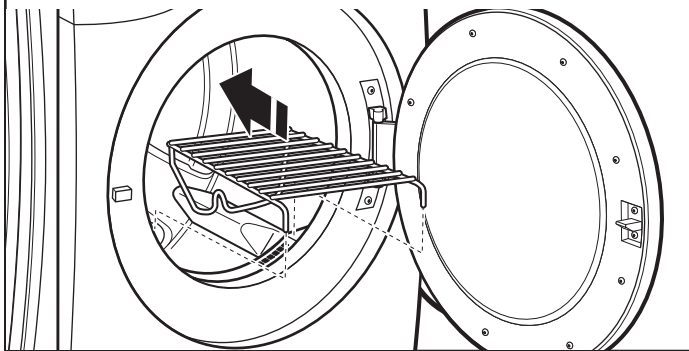
使用烘乾架時，滾筒將持續轉動，但架子靜止不動。

烘乾架僅供「手動烘乾/定時烘乾行程」使用。「自動烘乾行程」不能使用烘乾架。

使用烘乾架：

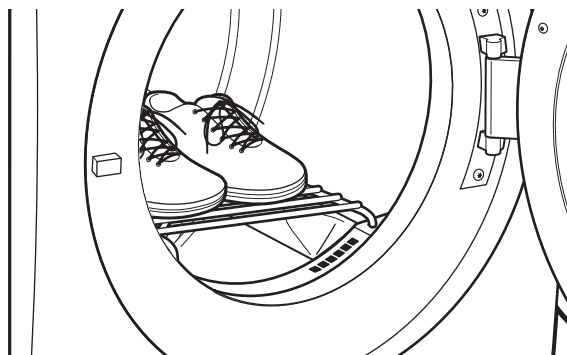
重要事項：不得取出棉絮濾網。

1. 開啟乾衣機門。



使用烘乾架「續上頁」

2. 將烘乾架正面的兩個鉤子對準乾衣機門開口的洞，然後把鉤子全部壓進洞裡。將背面支架靠在乾衣機背板的凸出支撐台上。



3. 把潮濕衣物放在烘乾架上方。物件之間保留空間，讓空氣循環。烘乾架不會移動，但滾筒會旋轉。確定衣物和乾衣機滾筒內部之間保留足夠的空間。確定衣物不會吊掛在烘乾架旁邊或網架上。

4. 關上乾衣機門。

5. 選擇「定時烘乾/冷風」，或「低溫行程」。含有泡棉、橡膠或塑料的衣物，必須懸掛晾乾，或使用「冷風」設定進行烘乾。

6. 選擇行程後，「預計剩餘時間」將顯示預設時間。您可增加或減少行程時間，變更行程的實際時間。

7. 啟動乾衣機。

備註：檢查棉絮濾網，且在完成行程後，檢查烘乾架上的衣物並移除任何累積在其上的已乾棉絮。

乾衣機保養

清潔乾衣機之擺放位置

保持乾衣機所在範圍無雜物，或任何可能堵塞氣流的物品，以確保乾衣機正確運作。其中包括：清理放在乾衣機前面的成堆衣物。



警告



爆炸危險

確保乾衣機遠離易燃材質或氣體，例如汽油。

如果把乾衣機安裝在車庫內，務必確保其離地至少18英寸（460mm）。

否則可能導致人員死亡、爆炸或起火。

清潔乾衣機內部

清潔乾衣機滾筒步驟

1. 用低濃度的溫和手洗洗滌劑混合溫熱水，再用軟布擦洗。
2. 用濕海綿或毛巾徹底沖洗。
3. 放入乾淨的衣物或毛巾，啟動乾衣機烘乾內筒。或使用超細纖維布，並在噴瓶裝滿熱水，清洗滾筒，再用另一條超細纖維布拭乾。

備註：含有易褪色染料的衣物，例如藍色牛仔褲或鮮豔色彩的棉質衣物，可能會使乾衣機的內筒後方染色。這些污漬對乾衣機無害，也不會污染其他衣物。請將易褪色的衣物翻面烘乾，以防止染色。

清除積聚棉絮

從乾衣機機體內部

必須每隔2年或更頻繁地清潔棉絮，視乾衣機使用情況而定。必須由合格的家電維修人員或排氣系統清潔人員進行清潔。

從排氣管

必須每隔2年或更頻繁地清潔棉絮，視乾衣機使用情況而定。

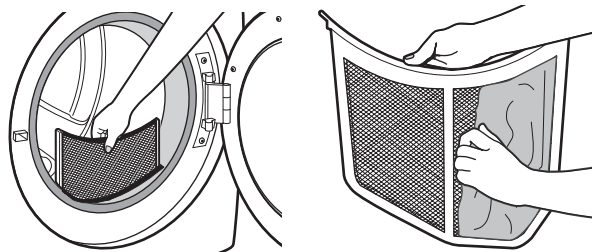
清潔棉絮濾網

每次使用時的清潔

棉絮濾網位於乾衣機的開門處。操作面板上有「檢查棉絮」指示燈，提醒您於每次烘乾衣物後都需要清潔棉絮濾網。如過濾網被棉絮堵塞，將會延長乾衣時間。

清潔步驟：

1. 拉出棉絮濾網。以手指把棉絮從過濾網上捲起。請勿以清洗或洗滌方式清除棉絮。潮溼棉絮更難以清除。



2. 將棉絮濾網確實裝回定位。

重要事項：

- 切勿在棉絮濾網鬆弛、受損、堵塞或缺失的情況下運行乾衣機。這樣做會導致過熱，損壞乾衣機與衣物。
- 若清除時棉絮從過濾網掉落至乾衣機，檢查排氣罩並清除棉絮。請參閱「安裝說明」中的「排氣要求」。

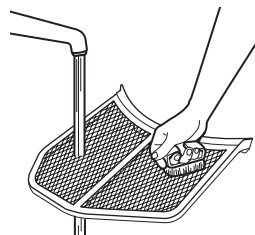
視需要的清潔

洗衣劑與衣物柔軟劑殘留物可能會積聚在棉絮濾網上。這些殘留物會延長乾衣時間，或導致乾衣機在衣物完全乾燥前停機。如果過濾網仍放在乾衣機裡時有棉絮從濾網上掉落，可能是由於過濾網堵塞所致。

每隔 6 個月用尼龍刷清潔棉絮濾網，如果因殘留物導致棉絮濾網堵塞，則應更頻繁清潔。

清洗步驟：

1. 以手指把棉絮從過濾網上捲起。
2. 用熱水沾濕棉絮濾網的兩側。
3. 以尼龍刷沾上熱水與液體清潔劑，刷洗棉絮濾網，清除殘留物。



4. 以熱水沖洗過濾網。
5. 以乾淨毛巾徹底擦乾棉絮濾網。重新將濾網裝進乾衣機內。

不使用、存放和搬運保養

針對蒸氣機種：在乾衣機不會結冰的環境下安裝和存放機器。由於管內可能殘存水份，水結冰後可能會損壞乾衣機。若在結冰天氣下存放或搬運乾衣機，做好禦寒措施。

不使用或存放保養

如果您將要出門度假，或長期不使用乾衣機，則應：

1. 拔下乾衣機的插頭，或切斷電源。
2. 清潔棉絮濾網。請參閱「清潔棉絮濾網」。
3. 關閉連接至乾衣機的水源。可避免您不在家時「因水壓上升」而導致淹水意外。

搬運保養

針對電線連接的乾衣機：

1. 拔除電源線。
2. 針對瓦斯型機種：關閉瓦斯供應管線上的停止閥。
3. 針對瓦斯型機種：中斷瓦斯管的連接，並取下連接至乾衣機的管子接頭。
4. 針對瓦斯型機種：覆蓋開放式燃料供應管線。
5. 針對蒸氣機種：關閉水龍頭。
6. 中斷水龍頭和進水管的連接，然後排乾水管內的水。獨立運送水管。
7. 確保水平支腳已固定在乾衣機底座。
8. 使用膠帶固定乾衣機門。

蒸氣機種的特別說明

進水管

使用乾衣機 5 年後更換進水管和水龍頭過濾網，以降低水管故障的風險。定期檢查並更換進水管，若發現突起物、扭結、割痕、磨損或漏水情況。

記錄更換進水管的時間。

乾衣機的禦寒措施

1. 拔下乾衣機的插頭，或切斷電源。
2. 關閉水龍頭。
3. 中斷水龍頭和排水渠的進水管連接。

再次使用乾衣機

1. 沖洗水管。將進水管重新連接至水龍頭。開啟水龍頭。
2. 遵循「安裝說明」，插入乾衣機的插頭，或重接電源。



警告



觸電危險

維修前請切斷電源。

操作前請裝回所有零件和面板。

如不遵照上述指示，可能導致人員傷亡或觸電。

直接配線之乾衣機：

1. 中斷電源。
2. 中斷接線。
3. 針對蒸氣機種：關閉水龍頭。
4. 針對蒸氣機種：中斷水龍頭和進水管的連接，然後排乾水管內的水。獨立運送水管。
5. 確保水平支腳已固定在乾衣機底座。
6. 使用膠帶固定乾衣機門。

重新安裝乾衣機

遵循「安裝說明」擺放、調整水平以及接裝乾衣機。

故障排除

首先，請嘗試此處的建議辦法，或造訪我們的網站：<https://producthelp.whirlpool.com/>
尋求協助，也許就能避免致電要求服務維修。
台灣地區用戶可造訪：<http://www.whirlpool.com.tw>，以尋求協助。

如果您經歷了	可能原因	解決方案
乾衣機運行		
乾衣機不運行	乾衣機門關不緊。	請確保乾衣機門已關緊。
	用手指觸碰「啟動/暫停」。	用手指觸碰「啟動/暫停」。
	家用保險絲熔斷，或斷路器跳開。	乾衣機也許有兩個家用保險絲或斷路器。檢查確保保險絲完好緊鎖、斷路器未跳開。更換保險絲，或重設斷路器。若問題持續，請致電電工。
	電源不正確。	電力型乾衣機要求 240 伏特的電源。請合格的電工檢查。
	保險絲類型錯誤。	使用延時保險絲。
乾衣機無法關閉	「除皺防護」選項結束前，乾衣機門已打開。	若在「除皺防護」選項結束前打開乾衣機門，乾衣機將進入「暫停」模式。您需要觸碰「電源」關閉，或觸碰「啟動/暫停」，繼續「除皺防護」選項。
乾衣機無法加熱	家用保險絲熔斷，或斷路器跳開。	滾筒也許還在轉動，但卻無法加熱。電力型乾衣機使用兩個家用保險絲或斷路器。更換保險絲，或重設斷路器。若問題持續，請致電電工。
	電源不正確。	電力乾衣機要求 240 伏特的電源。請合格的電工檢查。
	瓦斯供應閥門未開啟。	針對瓦斯型乾衣機，確定已打開瓦斯線的閥門。
不尋常噪音		
所選「蒸氣」行程發出嗡嗡或嗚嗚聲 (部份機種)	乾衣機的水幫浦或進水閥(視機種而定)正在運行。	乾衣機執行「蒸氣」功能時使用水幫浦。若剛安裝或未使用乾衣機一段時間，幫浦的聲音可能會比較大，而且運行比較久。這是正常現象。 備註： 即使沒有連接水管，閥門也可能會發出這樣的聲音。
巨大噪音	乾衣機有一段時間沒有使用。	這是正常現象。巨大噪音在使用數分鐘後會減弱。
發出連續短促的喀嗒聲或振動聲響	小物件卡在乾衣機滾筒邊緣。	檢查乾衣機滾筒前後邊緣是否有小物件。在洗衣前請先將口袋掏空。
	乾衣機未放平。	如果乾衣機安裝不妥當，可能會振動。請參閱「安裝說明」。四個乾衣機腳輪必須確實接觸地面。
	衣物在乾衣機內糾結成團。	如果衣物糾結成團，會發生彈跳，導致乾衣機振動。分開衣物，重啟乾衣機。
發出喀嗒聲	瓦斯閥正在運作。	瓦斯型乾衣機可能在啟動和停止後聽到瓦斯閥發出喀嗒聲。這是正常現象。
乾衣機效果		
烘乾時間太長，而且沒有徹底烘乾衣服	棉絮濾網已被棉絮堵塞。	每次烘乾衣物前，必須清潔棉絮濾網。
	已開啟「節能」選項。	為取得最佳烘乾時間，關閉「節能」選項。
	排氣管或外部排氣罩被棉絮堵塞，限制空氣流通。	運行乾衣機 5-10 分鐘。把手放在外部排氣罩下，檢查空氣流通情況。如果您感覺不到氣流，請清潔排氣系統的棉絮，或更換重金屬或可伸縮金屬排氣管。請參閱「安裝說明」。
	排氣管長度不正確。	檢查排氣管是否太長，或轉彎太多。長的排氣管會延長乾衣時間。請參閱「安裝說明」。
	排氣管直徑尺寸不正確。	使用直徑為 4" (102 mm) 的排氣管。

故障排除

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如果您經歷了	可能原因	解決方案
乾衣機結果「續上頁」		
烘乾時間太長，而且沒有徹底烘乾衣服(續上頁)	乾衣機未水平擺放。	在自動烘乾行程中，衣物並未接觸到濕度偵測器。請參閱「安裝說明」中的「放平乾衣機」。
	選擇了「冷風」的溫度設定。	選擇適合待烘衣料的正確溫度。請參閱「行程說明」。
	衣物太大太重，難以快速乾衣。	請分開衣物，以便自由翻轉。
	衣物柔軟紙阻塞排風柵欄。	排風柵欄位於門的內側，棉絮濾網的後方。請確認未被衣物柔軟紙堵塞。 只使用一片柔軟紙，且只用一次。
	乾衣機放置在室溫低於 45°F (7°C) 的房間。	乾衣機的正常運行需於室溫高於 45°F (7°C)。
	乾衣機放置在壁櫥內。	壁櫥門上方與下方必須有通風口。乾衣機前方至少應有 1" (25 mm) 的空間，在大多數的安裝情況下，乾衣機後方應保有 5" (127 mm) 的空間。請參閱「安裝說明」。
行程時間太短	在「自動乾衣行程」中，衣物可能沒有接觸到濕度偵測器。	調整乾衣機水平。請參閱「安裝說明」。四個乾衣機腳輪必須確實接觸地面。
	僅蒸氣機種：用「蒸氣清新行程」烘乾的衣物，帶有微濕或潮濕的水漬	在某些環境或安裝情況下，您可能會碰到烘不夠乾的狀況。
	「自動乾衣行程」過早結束。	更換「自動乾衣行程」的衣物乾度設定。 提高或降低衣物乾度，將會改變行程的乾衣時間總量。
衣物上沾有棉絮	棉絮濾網已被棉絮堵塞。	每次烘乾衣物前，必須清潔棉絮濾網。
衣物沾染污漬	不當使用衣物柔軟劑。	在行程開始時加入乾衣機衣物柔軟紙。衣物柔軟紙若加入部分乾燥的衣物，則會使衣物染色。蒸氣行程不得使用衣物柔軟紙。
滾筒上有污漬	衣物褪色。	滾筒污漬來自衣物染料(部份機種)。這些污漬不會沾染其他衣物。
衣物皺褶	衣物在行程結束後未立即取出。	僅蒸氣機種：選擇「蒸氣清新行程」，用水和熱度翻轉衣物。此行程最適用於烘乾免燙棉質、棉和聚酯混紡、和常見針織物和合成纖維的乾燥衣物，以撫平皺褶和清除異味。 備註： 請參閱衣物保養標籤說明。不建議用此行程烘乾只可乾洗的衣服。
	乾衣機完全塞滿。	減少衣物裝載量，讓衣物充分滾動。效果也可能視布料類型而有所不同。
	僅蒸氣機種：針對蒸氣行程，乾衣機未妥善連接水源。	僅蒸氣機種：確定乾衣機已接水。檢查確認進水管是否已連接水龍頭和乾衣機的進水閥上。確認水源的閥門是否已開啟。
異味	乾衣機所在環境近期進行過油漆、著色、上漆。	請將該區域進行通風。當該區域的異味或煙霧散去之後，重新清洗和烘乾衣物。

故障排除

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如果您經歷了	可能原因	解決方案
乾衣機結果「續上頁」		
異味「續上頁」	僅蒸氣機種：針對蒸氣行程，乾衣機未妥善連接水源。	確定乾衣機已接水、檢查進水管是否已連接水龍頭和乾衣機的進水閘上、確認水源的閘門是否已開啟。
	穿過的衣物仍殘留異味。	欲清除穿過的衣物所殘留之異味，請選用「蒸氣清新」行程。此行程最適用於免燙的棉質衣物、棉和聚酯混紡、普通針織物和合成纖維衣物，以撫平起皺和清除異味。
衣物太熱	行程的降溫程序尚未完成就把衣物取出。	讓乾衣機完成行程的降溫程序，再把衣物取出。
	以高溫設定運行「定時烘乾行程」。	請選較低的溫度設定運行「自動烘乾行程」，避免過度烘乾衣物。
乾衣機顯示之代碼訊息或指示燈亮起		
「PF」「停電」	烘乾行程因停電而中斷。	觸壓「電源」鍵重新啟動乾衣機。
「L2」故障診斷代碼 「電壓太低或無電進入」	家中的電源供應可能有問題，避免將乾衣機的加熱器開啟。	出現此診斷代碼時，乾衣機仍將繼續運轉。請觸壓任一按鍵，清除螢幕上的診斷代碼，並恢復顯示預計剩餘時間。 備註： 此故障只會在初次安裝時出現。 請嘗試下列方法： - 檢查家中保險絲是否熔斷或斷路器跳閘。電力型乾衣機使用兩個家用保險絲或斷路器。重新安裝保險絲，或重設斷路器。 - 請確認電源線已正確地安裝。詳情請參閱「安裝說明」。 - 選擇「定時烘乾」行程，然後重新啟動乾衣機。 若訊息持續，洽詢合格電工。
「F# E#」「F1 E1、F3 E1等」各種不同的維修代碼	乾衣機需要維修。	若顯示畫面出現以「F」開頭的代碼，而代碼介於F#和E#之間，表示乾衣機控制面板偵測到需要維修的問題，請電洽服務中心。
「檢查排氣管」指示燈亮起	棉絮濾網或排氣管堵塞、排氣管被擠壓或打結，或有太多彎曲處。	此指示燈亮起時，乾衣機仍將繼續運轉。請嘗試下列方法： - 清潔棉絮濾網。 - 檢查從乾衣機連接至牆面的排氣管是否被擠壓或打結。 - 確認從乾衣機連接至牆面的排氣管未帶有棉絮和碎屑。 - 確認排氣罩外部未帶有棉絮和碎屑。 - 確認您的排氣系統的長度，以及所用排氣管類型的曲面數處於建議範圍內。詳情請參閱安裝說明書中的「規劃排氣系統」章節。 - 選擇「定時烘乾」行程，然後重新啟動乾衣機。 - 若指示燈持續亮起，清潔家中的排氣管系統。
「Loc」或「Lc」	已啟用「按鍵鎖」。	長按「按鍵鎖」或「微乾響鈴」3秒（視機種而定），以解鎖乾衣機的按鍵鍵。此時LED螢幕將以「3-2-1」的方式倒數計時。解除「按鍵鎖」後，LED螢幕將熄滅。

